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1270 Aberdeen St
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K6A 1K7
Canada

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D145-762-013
Job Sheet 190881



Part No: D145-762-013

Job Qty: 1 pcs

Part Name: Skidtube with Standard Wearplates Fits LH or RH



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 2/19/19

Job Tracking No:

Due Date: 3/22/19

Created By: Jesse White

Type: Stock

Description: SIOP

Note: DWG REV E IPP REV:A 13.04.24 NEW ISSUE DD VERF:JLM IPP REV:B 13.11.14 AS PER IIN REV:C DD VERF:JLM IPP REV:C 14.11.24 as per ecn14-654/chg003 DD VERF:JLM IPP REV:D 15.06.11 IIN REV:D DD VERF:JLM IPP REV:E 16.02.05 IIN REV:E (ecn16-514) DD VERF:JLM IPP REV:F 16.07.19 add qty 2 D5301-1 DD VERF:JFS

Ship Via:

Bill of Materials



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Hawkesbury, ON K6A 1K7
CANADA
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www.dartaerospace.com

Container No: S171343



Part: D145-762-013

Job No: 190881

Serial No/Batch: S171343

Revision:

Inspector:

Exp Date:

Instructions: FAA STC SR01853SE 18/10/17 TC STC LoA RDIMS-4374899 08/09.

Job Routing

Standard		Workcenter/Supplier		Sign-off
Setup	Run	Workcenter / Supplier	Lead Time	
Hrs	Hrs			
0.00	0.00	Packaging 1 - 1		DAS 46 APR 10 2019 9-89
		Packaging 1 - 2		
		Packaging 1 - 3		
		Packaging 1 - 4		
		Packaging 1 - 5		
		Packaging 1 - 6		
		Packaging 1 - 7		
		Packaging 1 - 8		
		Packaging 1 - 9		
		Packaging 1 - 10		
		Packaging 1 - 11		
		Packaging 1 - 12		
		Packaging 1 - 13		
		Packaging 1 - 14		
		Packaging 1 - 15		
		Packaging 1 - 16		
		Packaging 1 - 17		
		Packaging 1 - 18		
		Packaging 1 - 19		
		Packaging 1 - 20		
		Packaging 1 - 21		
		Packaging 1 - 22		
		Packaging 1 - 23		
		Packaging 1 - 24		
		Packaging 1 - 25		
		Packaging 1 - 26		
		Packaging 1 - 27		
		Packaging 1 - 28		
		Packaging 1 - 29		

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Entered: _____ Date: _____



WORK ORDER NON-CONFORMANCE / ROUTE UPDATE

NCR No. _____

Route update only ☐

Job: _____ Part No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐	DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Eng. (Non-AW) ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Engineering ☐ Water Jet ☐ Supplier ☐ Quality ☐			
Date :	Sequence #:	QTY Affected :		MRB (QSI042)	
Description Work Order Deviation			Disposition		
			Completed By		
			Lead hand / Supervisor		
			QC / QA Coordinator		
Root Cause Operator ☐ Manufacturing Process ☐ Equip/Tooling ☐ Handling/Preservation ☐ Material ☐ Product Improvement ☐ Process Improvement ☐ Human Factors ☐		FAULT CATEGORY ☐ Pressure/Forced ☐ Bending ☐ Crushing ☐ Cracks ☐ Crimp/Kink/Ripple/Wave/Twist ☐ Marks/Chatter ☐ Mislabeled ☐ Contamination ☐ Misaligned/off center ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Incomplete/Unclear Instructions ☐ Drill Holes ☐ Fit/Function ☐ Power Loss/Surge ☐ Folio/Program ☐ Grain Direction ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set/Set-up ☐ Positioned Wrong ☐ Outside Tolerance ☐ Drawing ☐ Finish ☐ Part Lost/Missing ☐ Misread			
Other/Details:					

120	QC 4	1 pcs	3/22/19	0.00 0.00	Packaging 1 - 30	
					Packaging 1 - 31	
					Packaging 1 - 32	
					Packaging 1 - 33	
					Packaging 1 - 34	
					Packaging 1 - 35	
					QC 4 - 26	
					QC 4 - 28	
130	Packaging 3-1 - Stock - B4B	1 pcs	3/22/19	0.00 0.00	QC 4 - 42	
					QC 4 - 58	
					QC 4 - 6	
					QC 4 - 69	
					QC 4 - 9	
					QC 4 - 46	
					Packaging 3 - 1 - B4B	
					Packaging 3 - 2 - B4B	
					Packaging 3 - 3 - B4B	
					Packaging 3 - 4 - B4B	
					Packaging 3 - 5 - B4B	
					Packaging 3 - 6 - B4B	
					Packaging 3 - 7 - B4B	
					Packaging 3 - 8 - B4B	
					Packaging 3 - 9 - B4B	
					Packaging 3 - 10 - B4B	
					Packaging 3 - 11 - B4B	
					Packaging 3 - 12 - B4B	
					Packaging 3 - 13 - B4B	
					Packaging 3 - 14 - B4B	
					Packaging 3 - 15 - B4B	
					Packaging 3 - 16 - B4B	
					Packaging 3 - 17 - B4B	
					Packaging 3 - 18 - B4B	
					Packaging 3 - 19 - B4B	
					Packaging 3 - 20 - B4B	
					Packaging 3 - 21 - B4B	
					Packaging 3 - 22 - B4B	
					Packaging 3 - 23 - B4B	
					Packaging 3 - 24 - B4B	
					Packaging 3 - 25 - B4B	
					Packaging 3 - 26 - B4B	
					Packaging 3 - 27 - B4B	
					Packaging 3 - 28 - B4B	
					Packaging 3 - 29 - B4B	
					Packaging 3 - 30 - B4B	
					Packaging 3 - 31 - B4B	
					Packaging 3 - 32 - B4B	
					Packaging 3 - 33 - B4B	
					Packaging 3 - 34 - B4B	
					Packaging 3 - 35 - B4B	
135	DC - 1 - B4B	1 pcs	3/22/19	0.00 0.00	DC - 1 - B4B	
					DC - 2 - B4B	
140	QC 21 - FG	1 pcs	3/22/19	0.00 0.00	QC 21 - FG - 21	
					QC 21 - FG - 70	
					QC 21 - SA - 53	

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Part Op 120 - (QC4- 100% Inspect kits for completeness)
 Descriptions: 130 - (Identify as per dwg & Stock Location: _____), Identify and pack for shipping as per PPP D145-762-013
 Location: _____
 135 - Photocopy bluefile & type labels per PPP D145-762-013 CHG006
 140 - (QC21- Final Inspection - Work Order Release)

Entered: _____ Date: _____



WORK ORDER NON-CONFORMANCE / ROUTE UPDATE

NCR No. _____

Route update only ☐

Job: _____ Part No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐	DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Eng. (Non-AW) ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Engineering ☐ Water Jet ☐ Supplier ☐ Quality ☐			
Date :	Sequence #:	QTY Affected :		MRB (QSI042)	
Description Work Order Deviation		Disposition		Completed By	
				Lead hand / Supervisor	
				QC / QA Coordinator	
Root Cause Operator ☐ Manufacturing Process ☐ Equip/Tooling ☐ Handling/Presservation ☐ Material ☐ Product Improvement ☐ Process Improvement ☐ Human Factors ☐ ☐ Pressure/Forced ☐ Bending ☐ Crushing ☐ Cracks ☐ Crimp/Kink/Ripple/Wave/Twist ☐ Marks/Chatter ☐ Mislabeled		FAULT CATEGORY ☐ Contamination ☐ Misaligned/off center ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Incomplete/Unclear Instructions ☐ Drill Holes ☐ Fit/Function ☐ Power Loss/Surge ☐ Folio/Program ☐ Grain Direction ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set/Set-up ☐ Positioned Wrong ☐ Outside Tolerance ☐ Drawing ☐ Finish ☐ Part Lost/Missing ☐ Misread			
Other/Details:					

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
AN6C52A	Bolt	2 Ea (2 ea)	110-Packaging 1 - Pick Kit	5167087
D5300-1	GHL Bushing	2 pcs (2 ea)	110-Packaging 1 - Pick Kit	5111352
D5301-1	GHL Plug	2 pcs (2 ea)	110-Packaging 1 - Pick Kit	5119986
MS21043-6	Nut	2 Ea (2 ea)	110-Packaging 1 - Pick Kit	5142144
D145-762-043	Replacement Std Skidtube	1 pcs (1 ea)	120-QC 4	5142144
D145-762-053	Replacement Wearplates for Standard Skid tubes Fit LH or RH	1 pcs (1 ea)	120-QC 4	5171263

5170755

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
110-Packaging 1 - Pick Kit	AN6C52A	2	42	0
	D5300-1	2	22	0
	D5301-1	2	24	0
	MS21043-6	2	151	0
120-QC 4	D145-762-043	1	0	0
	D145-762-053	1	4	0

Part Specifications

Specifications could not be found.

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Entered: _____ Date: _____



WORK ORDER NON-CONFORMANCE / ROUTE UPDATE

NCR No. _____

Route update only ☐

Job: _____ Part No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐	DEPARTMENT/PROCESS			
		Skid-tube ☐ Machining ☐ Large Fab ☐	Cross tube ☐ Small Fab ☐ Finishing ☐	Eng. (Non-AW) ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐	Engineering ☐ Water Jet ☐ Supplier ☐ Quality ☐
Date :	Sequence #:	QTY Affected :			MRB (QSI042)
Description Work Order Deviation		Disposition			Completed By
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Root Cause Operator ☐ Manufacturing Process ☐ Equip/Tooling ☐ Handling/Presservation ☐ Material ☐ Product Improvement ☐ Process Improvement ☐ Human Factors ☐		FAULT CATEGORY			
		☐ Pressure/Forced ☐ Bending ☐ Crushing ☐ Cracks ☐ Crimp/Kink/Ripple/Wave/Twist ☐ Marks/Chatter ☐ Mislabeled	☐ Contamination ☐ Misaligned/off center ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Incomplete/Unclear Instructions ☐ Drill Holes ☐ Fit/Function	☐ Power Loss/Surge ☐ Folio/Program ☐ Grain Direction ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set/Set-up	☐ Positioned Wrong ☐ Outside Tolerance ☐ Drawing ☐ Finish ☐ Part Lost/Missing ☐ Misread
		Other/Details:			

Change Record

PAGE 1 OF 1

Part Number: D145-762-013

Description: SKIDTUBE w/ STD WEARPLATES

[illegible]